

ORDERING SPARE PARTS

To prevent confusion and delay in despatch it is IMPORTANT that the order bears the MOWER number.

The description given in the list should always be used when ordering. It is essential, however, that the part number of the part required is quoted when ordering, as this is the principal means of identification. As a part may appear under more than one heading in this Spare Parts List, whilst having only one part number, it will have more than one item number and appear on different list sheets. Consequently all operators and agents holding stocks of Dennis parts are advised to record them under the part number only.

The abbreviation "N.S.S." means that the part quoted is "Not sold separately" and "S.O.A." - "Sold only assembled".

For parts ordered by telegram the MOWER NUMBER, PART NUMBER and QUANTITY required will suffice, but should be confirmed in full by letter.

Unless specified to the contrary, consignments of over one cwt. will be despatched by goods train.

Any parts alleged to be defective must be returned to our works, carriage paid, for examination. In the event of any part being urgently required prior to the arrival at our works of the returned parts alleged to be defective, the duplicate part will be invoiced. After examination by our Technical Department credit for the part invoiced will be given if the claim is justified. The cost of carriage, however, will remain on charge to the claimant.

Parts returned for examination must be securely labelled, giving Client's Name and Address.

Every care has been exercised in compiling the list, but no liability can be accepted for any inaccuracy or for any parts being altered.

EXAMPLE OF FORM OF ORDER

Mower No.	Description	Part No.	Quantity

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UNLESS OTHERWISE STATED ALL PARTS ARE COMMON

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Magneto	34
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Fuel Tank	37
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EXTRACUT

Supplement

PLATE A

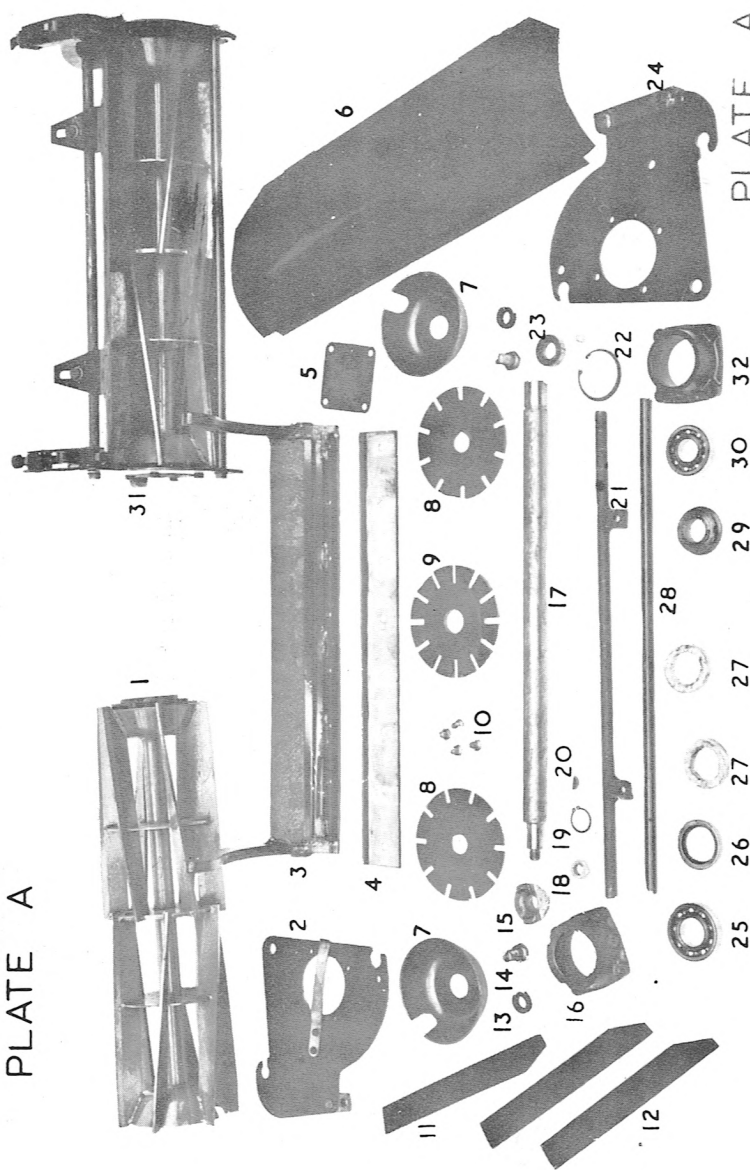


PLATE A

PLATE B

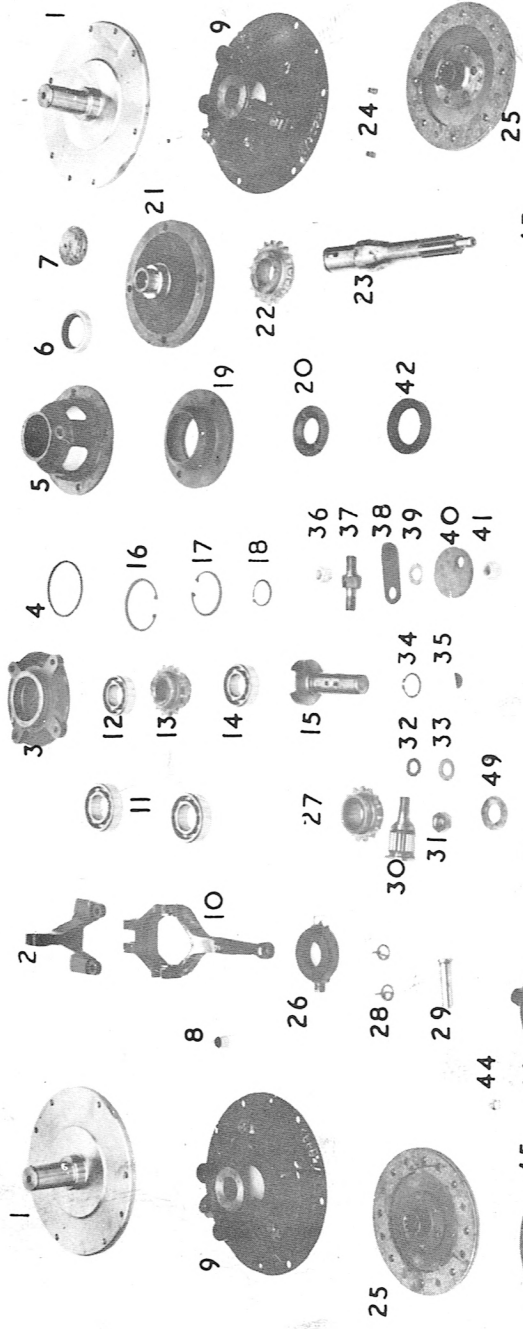


PLATE B

PLATE C

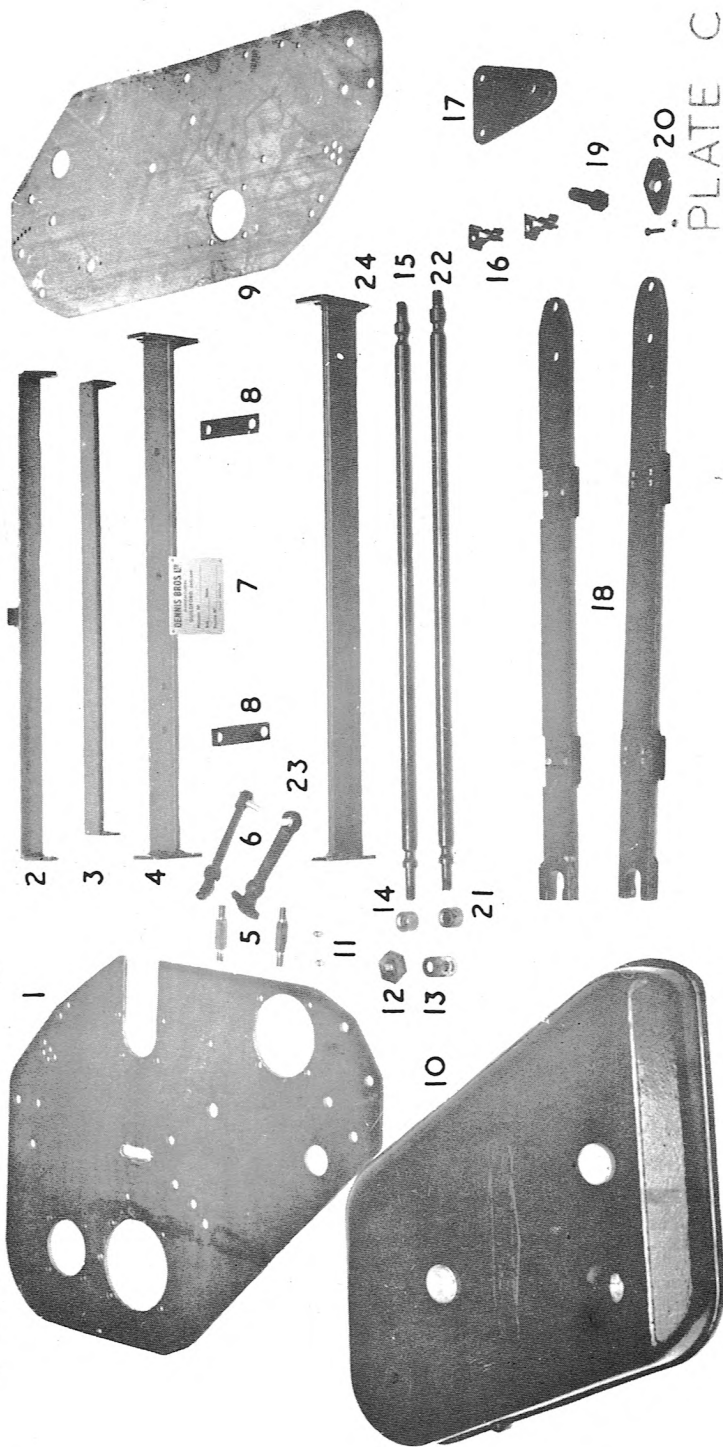


PLATE C

PLATE D

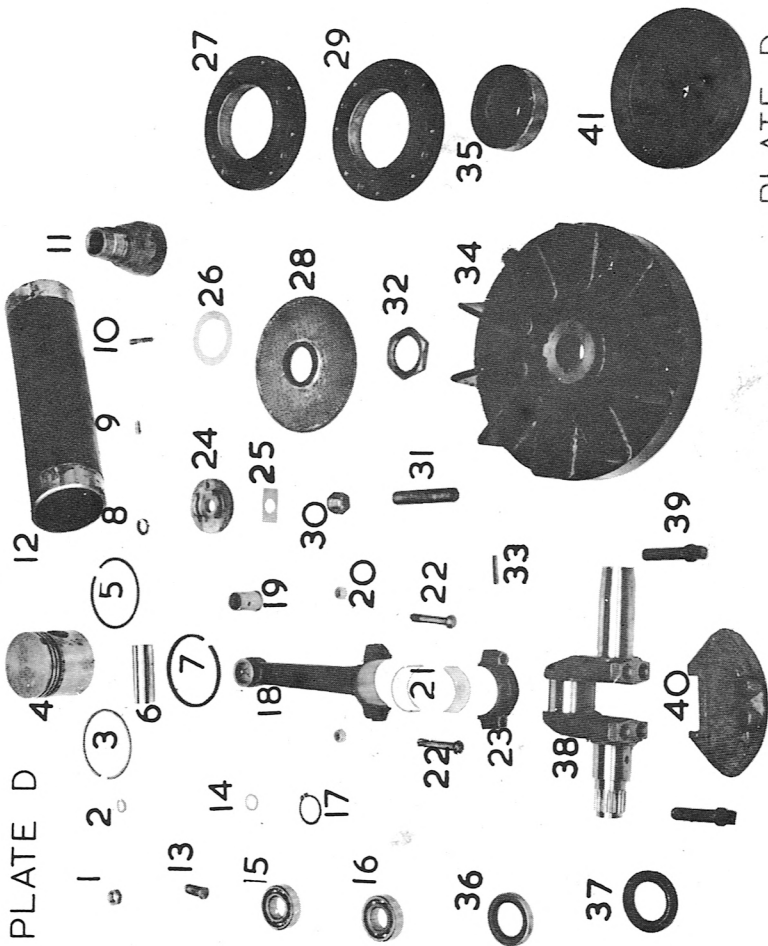


PLATE D

PLATE E

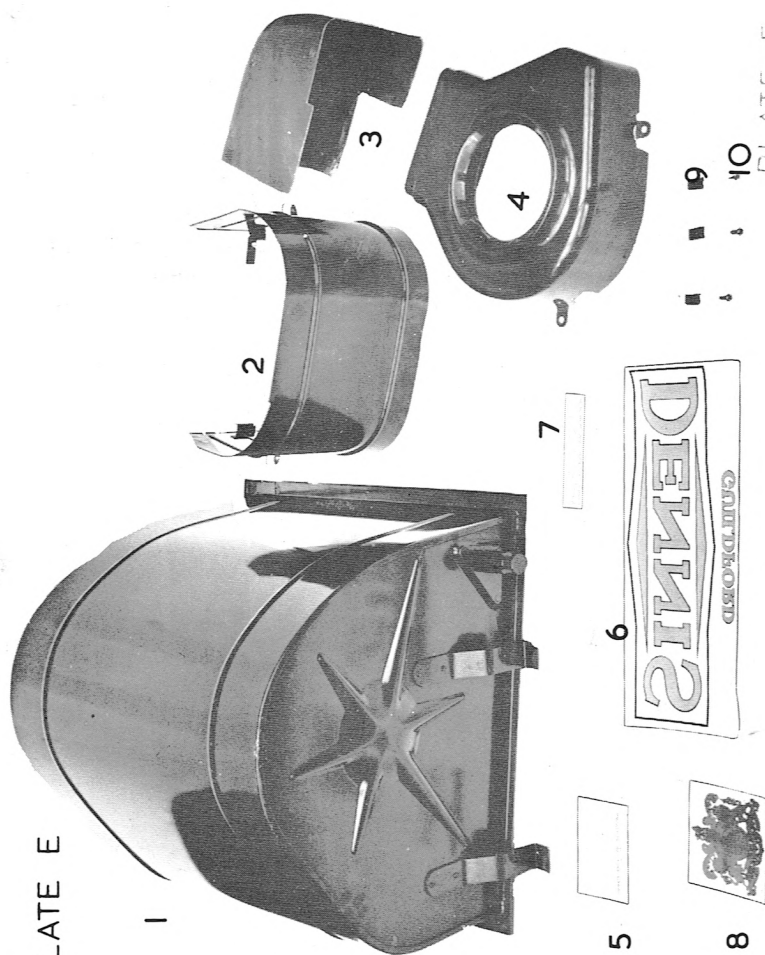


PLATE E

PLATE F

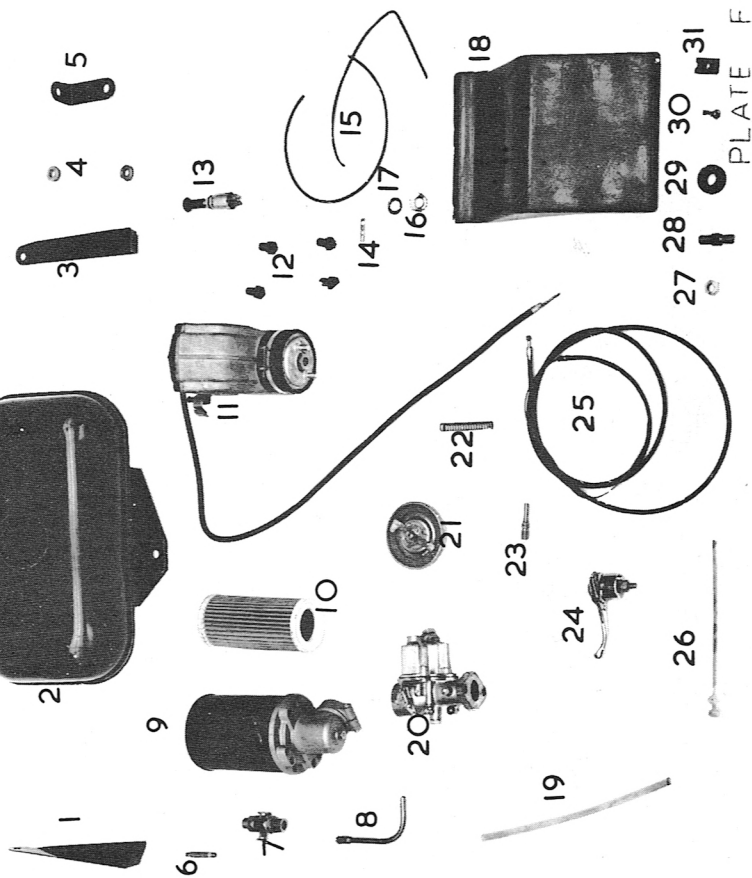


PLATE F

PLATE G

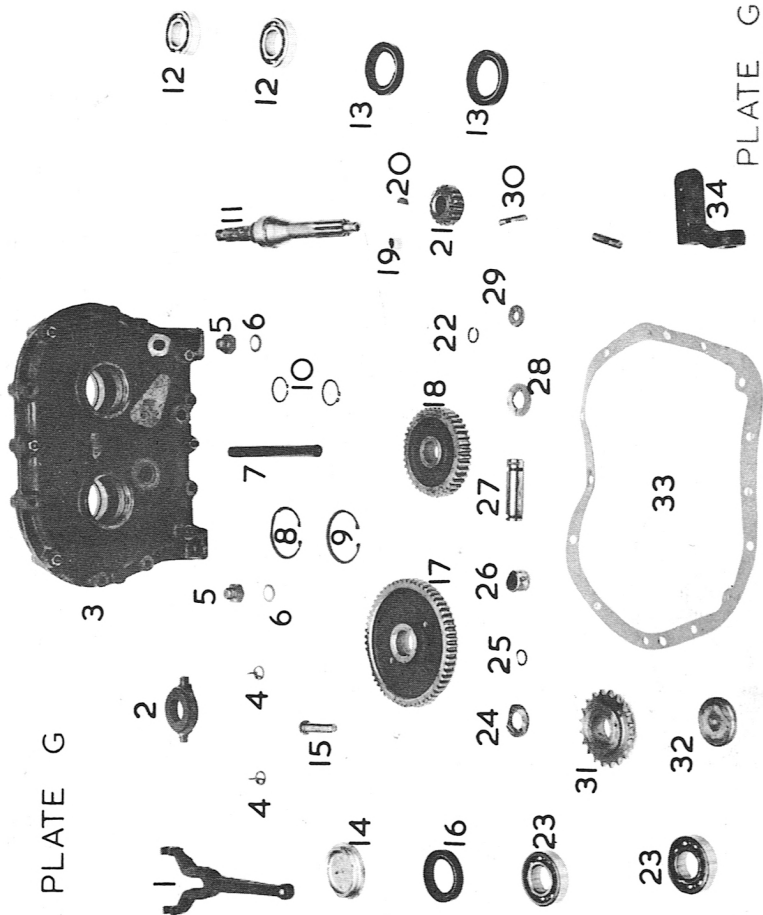


PLATE G

27 PLATE H

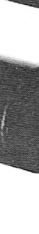
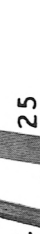
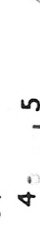
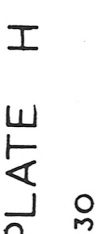
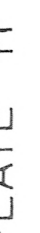
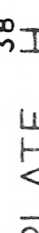
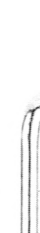
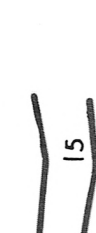
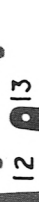
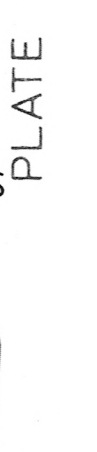
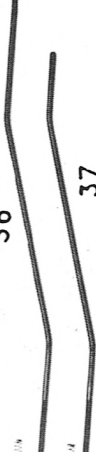
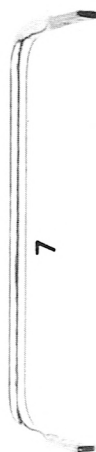
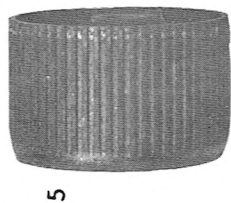


PLATE J



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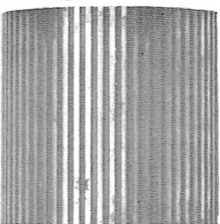
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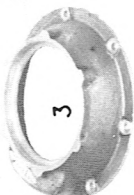
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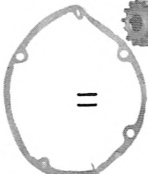
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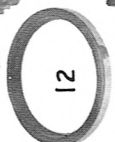
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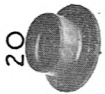
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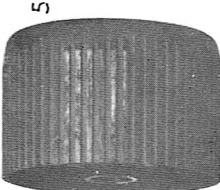
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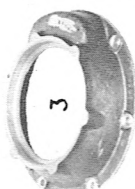
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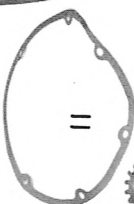
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PLATE J

PLATE L

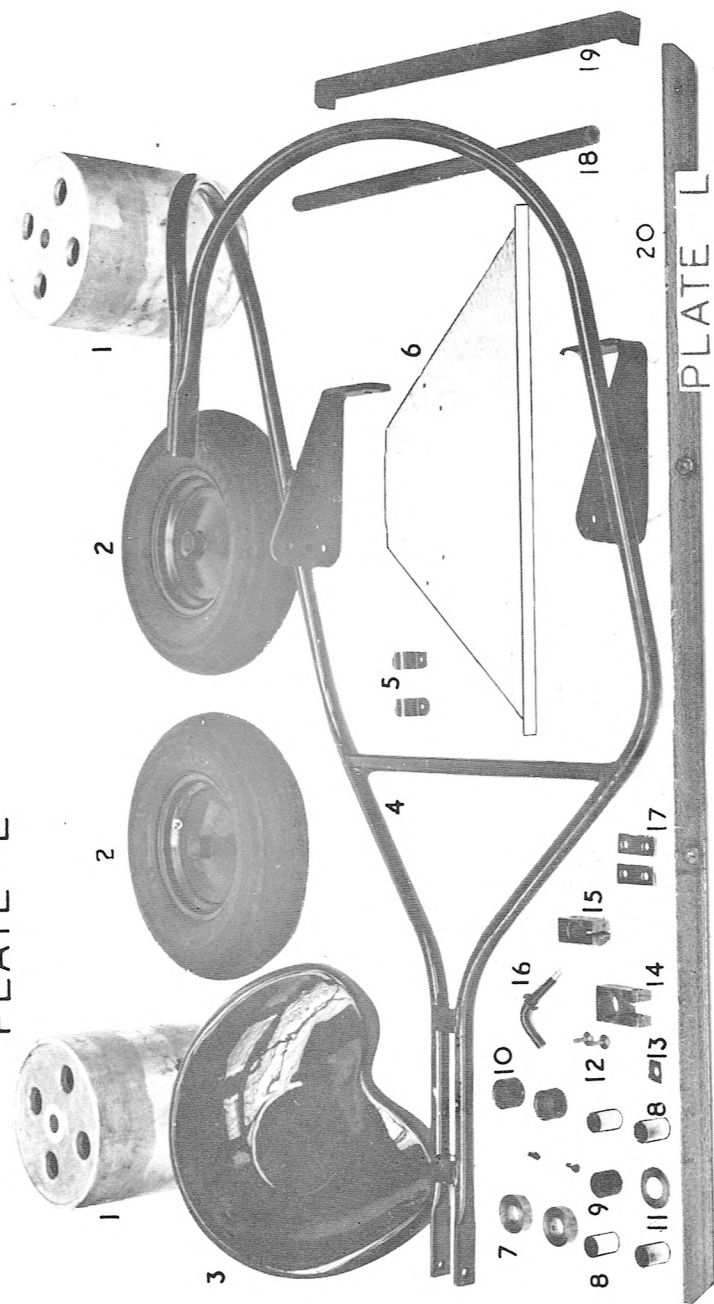


PLATE L

PLATE M

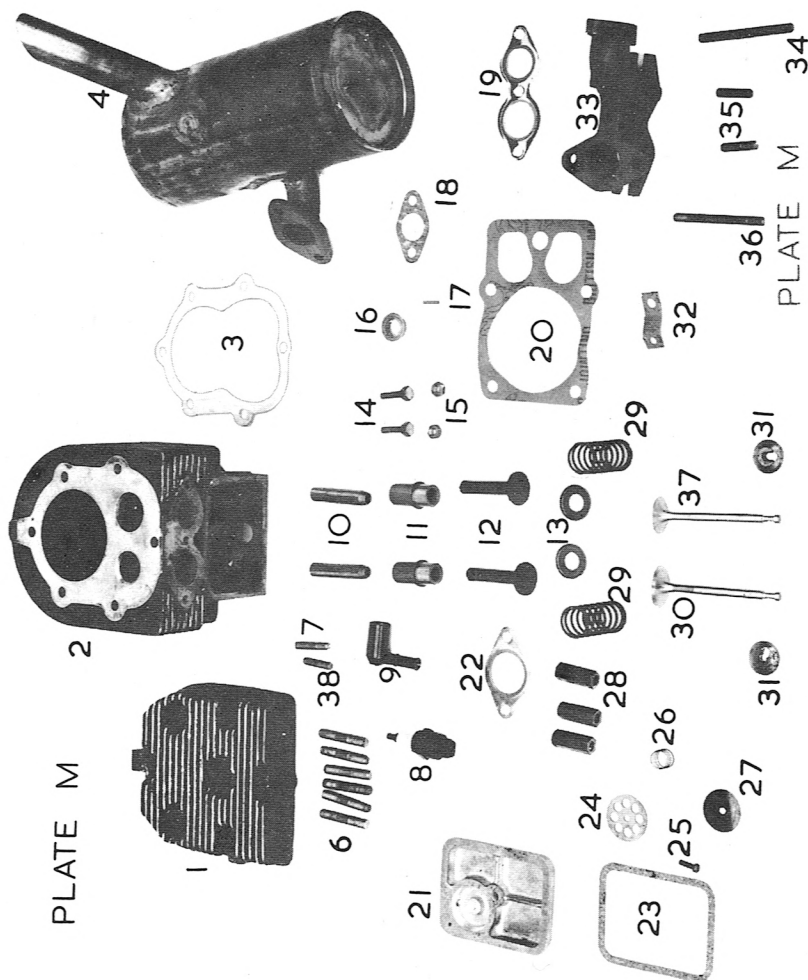


PLATE M

PLATE N

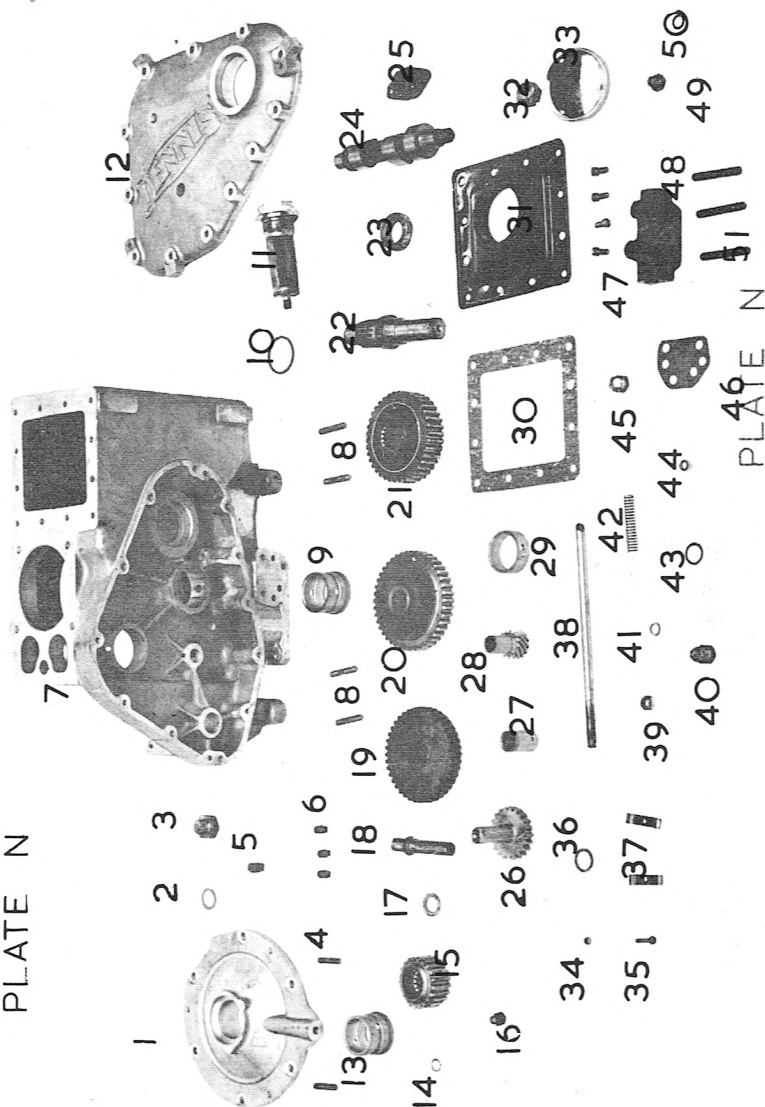


PLATE N

PLATE P

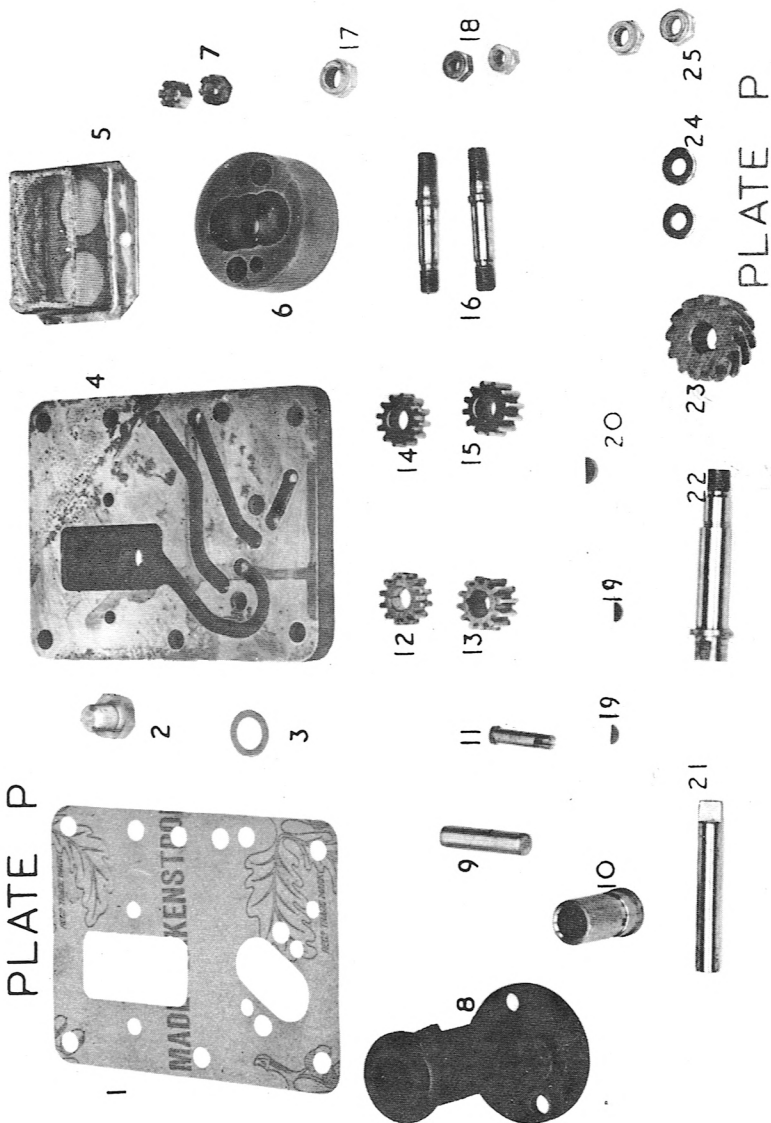


PLATE P

CUTTING UNIT

24 IN MOWER

Plate No.	Item No.	Description	Part No.	No. off	Remarks
A	31	Cutter unit complete assembly, includes:-	185367	1	
A	1	Cutting cylinder complete with bearings and RH bearing housing includes:-	185388	1	
		Cutting cylinder welded assembly	185382	1	
		Housing for bearing R.H.	185384	1	
A	16	Bearing R.H.	62276	1	
A	25	Circlip R.H.	600411	1	
A	19	Housing for sealing washer R.H.	171682	1	
A	26	Sealing washer R.H.	171693	1	
A	27	Sleeve for sealing washer R.H.	171715	1	
A	23	Driven dog	176376	1	
A	15	Key for driven dog	1638/8	1	
A	20	Tab washer	171716	1	
A	29	Distance collar and seal housing L.H.	176501	1	
A	30	Bearing L.H.	65696	1	
A	27	Sealing washer (felt)	171693	1	
A	22	Circlip L.H.	600584	1	
		Greaser for R.H. bearing	65113	1	
		Housing for bearing L.H.	185385	1	
A	32	Greaser for L.H. bearing	65113	1	

Remarks

Plate No.	Item No.	Description	Part No.	No. off	Remarks
A	2	Side plate for cutter unit L.H.	185374	1	
A	14	Setscrew for shear blade carrier	185379	2	
A	24	Side plate for cutter unit R.H.	185369	1	
		Bolt for pivot bar	171651	4	
		Adjusting screw for shear blade	185371	4	
A	5	Cover for side plate	171746	1	
A	28	Pivot bar	171696	1	
A	21	Cross bar welded assembly	185368	1	
A	3	Shear blade carrier welded assembly	185375	1	
A	4	Shear blade	6717/2	1	
A	10	Countersunk screw for shear blade	185378	8	
A	6	Deflector plate welded assembly	185380	1	
30 IN. MOWER					
A	31	Cutter unit complete assembly includes:	185412	1	
A	1	Cutting cylinder complete with bearings and R.H. bearing housing includes:-			
		Cutting cylinder welded assembly	185421	1	
A	16	Housing for bearing R.H.	185419	1	
A	25	Bearing R.H.	185384	1	
A	19	Circlip R.H.	62276	1	
A	26	Housing for sealing washer R.H.	600411	1	
A	27	Sealing washer R.H.	171682	1	
A	23	Sleeve for sealing washer R.H.	171693	1	
A	15	Driven dog	171715	1	
A	20	Key for driven dog	176376	1	
			1638/8	1	

Plate No.	Item No.	Description	Part No.	No. off	Remarks
		Tab washer	171716	1	
A	29	Distance collar and seal housing	176501	1	
A	30	Bearing L.H.	65696	1	
A	27	Sealing washer (felt)	171693	1	
A	22	Circlip L.H.	600584	1	
		Greaser for R.H. bearing	65113	1	
A	32	Housing for bearing L.H.	185385	1	
		Greaser for L.H. bearing	65113	1	
A	2	Side plate for cutter unit L.H.	185374	1	
A	14	Setscrew for shear blade carrier	185379	2	
A	24	Side plate for cutter unit R.H.	185369	1	
		Bolt for pivot bar	171651	4	
		Adjusting screw for shear blade	185371	4	
A	5	Cover for side plate	171746	1	
A	28	Pivot bar	171697	1	
A	21	Cross bar welded assembly	185413	1	
A	3	Shear blade carrier welded assembly	185414	1	
A	4	Shear blade	6717/1	1	
A	10	Countersunk screw for shear blade	185378	10	
A	6	Deflector plate welded assembly	185417	1	
36 IN MOWER					
A	31	Cutter unit complete assembly, includes:-	185422	1	
A	1	Cutting cylinder complete with bearings and R.H. bearing housing includes:-	185431	1	
A		Cutting cylinder welded assembly	185429	1	

Plate No.	Item No.	Description	Part No.	No. off	Remarks
A	16	Housing for bearing R.H.	185384	1	
A	25	Bearing R.H.	62276	1	
A	19	Circlip R.H.	600411	1	
A	26	Housing for sealing washer R.H.	171682	1	
A	27	Sealing washer R.H.	171693	1	
A	23	Sleeve for sealing washer R.H.	171715	1	
A	15	Driven dog	176376	1	
A	20	Key for driven dog	1638/8	1	
		Tab washer	171716	1	
A	29	Distance collar and seal housing L.H.	176501	1	
A	30	Bearing L.H.	65696	1	
A	27	Sealing washer (felt)	171693	1	
A	22	Circlip L.H.	600584	1	
		Greaser for R.H. bearing	65113	1	
A	32	Housing for bearing L.H.	185385	1	
		Greaser for L.H. bearing	65113	1	
A	2	Side plate for cutter unit L.H.	185374	1	
A	14	Setscrew for shear blade carrier	185379	2	
A	24	Side plate for cutter unit R.H.	185369	1	
		Bolt for pivot bar	171651	4	
		Adjusting screw for shear blade	185371	4	
A	5	Cover for side plate	171746	1	
A	28	Pivot bar	171698	1	
A	21	Cross bar welded assembly	185423	1	
A	3	Shear blade carrier welded assembly	185424	1	
A	4	Shear blade	8679/2	1	
A	10	Countersunk screw for shear blade	185378	12	
A	6	Deflector plate welded assembly	185427	1	

CUTTING CYLINDER DRIVE

Plate No.	Item No.	Description	Part No.	No. off	Remarks
		Assembly of cutter drive unit, includes:-			
B	5	Bearing housing for cutter shaft	185647	1	
B	7	Plug for housing	176380	1	
B	15	Driving dog	176379	1	
B	34	Seegar circlip	176377	1	
B	12 & 14	Bearing	66790	1	
B	13	Sprocket 15 teeth	62662	2	
B	35	No. 9 Woodruff key	176378	1	
B	3	Housing for cutter bearing	1638/8	1	
B	17	Seegar circlip	185646	1	
		Greaser	602734	1	
		Sealing washer	65113	1	
B	4		602735	1	

CHAIN AND CASE UNIT

Plate No.	Item No.	Description	Part No.	No. off	Remarks
B	47	Chain for roller drive	603957	1	
B	48	Chain for cutter drive	603956	1	
B	37	Stud for chain tensioner	185524	2)	
B	40	Disc for chain tensioner	187993	2)	Alternative
B	38	Plate for adjuster - rear	188287	1)	

Plate No.	Item No.	Description	Part No.	No. off	Remarks
B	37	Stud for chain tensioner	185524	1)	
B	40	Disc for chain tensioner	187993	1)	
B	30	Pivot pin for chain tensioner	191389	1)	
B	27	Chain sprocket	191390	1)	
		Retaining washer for sprocket	191392	1)	Alternative
		Retaining bolt for sprocket	191393	1)	
		Bearing for sprocket	62624	1)	
		Blanking off plate	191391	1)	
		Greaser	68525	1)	
C	13	Cover plate assembly	176462	1	S.O.A.
C	10	Chain case	185261	1	
C	5	Stud for chain case	185526	2	
		Thumb screw	185525	2	
		Circlip	600152	2	
		Fibre washer	08722	2	
		Dowel	8741/2	2	

DRIVING COUPLING

Plate No.	Item No.	Description	Part No.	No. off	Remarks
		Driving flange for flexible drive assembly, includes:-	188096	1)	
D	35	Driving flange	188095	1)	24 in. and 30 in.
D	27 & 29	Metalastik coupling	604205	1)	Mowers only
E	2	Clutch and coupling cover assembly	186378	1)	

Plate No.	Item No.	Description	Part No.	No. off	Remarks
		Driving flange for flexible drive	188098	1)	
		Tube for driving shaft assembly, includes:-	188150	1)	
		Metastak coupling	604205	2)	
		Tube for driving shaft	188099	1)	36 in. mowers only
		Clutch and coupling cover assembly	186379	1)	
		Key for engine shaft	170471	1	
		Transfer (lubricants)	187171	1	

ENGINE CONTROLS

Plate No.	Item No.	Description	Part No.	No. off	Remarks
F	24	Complete control assembly	604177	1	
		Control complete	36785/29		
		Lever only	65450/1		
		Lever body	65450/2		
		Cable stop	65450/11		
		Spring washer	65450/4		
		M.S. screwed bush	65450/5		
		Top nut	65450/6		
		Control base	65450/7		
		Lever pin	65450/8		
		Nipple	65450/9		
		Nut	65450/10		
F	25	Cable complete	604177/1		
F	23	Cable adjuster	604177/2		
		Cable adjuster nut	604177/3		

Plate No.	Item No.	Description	Part No.	No. off	Remarks
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F	22	Cable spring	604177/4		
		Cable spring seat	604177/5		
		Outer cable 5 ft. with ferrules LB1	604177/6		
		Inner cable 6 ft. with nipple 062	604177/7		

FRAME

Plate No.	Item No.	Description	Part No.	No. off	Remarks
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C	15	Cross bar - front	186084	1)	
C	21	Cross bar - rear	186087	1)	24 in. Mowers only
C	4	Cross member - front	186017	1)	
C	24	Cross member - rear	186018	1)	
C	15	Cross bar - front	186085	1)	
C	21	Cross bar - rear	186088	1)	
C	4	Cross member - front	186019	1)	30 in. Mowers only
C	24	Cross member - rear	186020	1)	
C	15	Cross bar - front	186086	1)	
C	21	Cross bar - rear	186089	1)	
C	4	Cross member - front	186021	1)	36 in. Mowers only
C	24	Cross member - rear	186022	1)	
C	6	Rubber bonnet fastener	602872	2)	24 in. and 30 in.
C	28	Securing screw for bonnet fastener	186595	2)	Mowers only
C	6	Rubber bonnet fastener	602872	4)	
C	23	Securing screw for bonnet fastener	186595	4)	36 in. Mowers only

Remarks

No.
off

Part No.

Description

Plate
No. Item
No..

C	1	Side plate R.H.	185877	1	
C	19	Setbolt for cutter 5/8 in. UNF x 1 3/4 in.	UFS110/14R	1	
C	9	Side plate L.H.	185876	1	
C	20	Flange	171811	1	
C	12	Special nut for cross bar	186326	1	
		Special nut for roller adjustment	186327	2	
C	8	Locking strip for roller adjustment	176474	2	
C	14	Distance piece for cross bar - rear	176475	1	
C	21	Distance piece for cross bar - front	176476	1	
C	7	Reference plate	88444	1	
		Hammer drive screw	61985	4	
C	11	Dowel for chain case	186816	2	
C	17	Welded assembly bracket for starting handle	186387	1	
C	16	Clip for starting handle	188629	2	

GEARBOX AND CLUTCH UNITS

Remarks

No.
off

Part No.

Description

Plate
No. Item
No..

G	3	Gearbox casing R.H.	186045	1	
G	3	Gearbox casing L.H.	186046	1	
		Dowel peg for casing	29342	2	
G	21	Driving wheel roller drive	176383	1	
G	18	Idler wheel	176384	1	
G	17	Driven wheel	186047	1	
G	11	Driving shaft for cutter clutch	186048	1	

Plate No.	Item No.	Description	Part No.	No. off	Remarks
B	1	Clutch shaft	186049	2	
G	27	Spindle for idler gear	176388	1	
G	22 & 25	Sealing ring	68633	2	
G	14	Cover for roller drive shaft	176389	1	
B	11	Bearing	65696	4	
B	16	Seegar circlip	66793	4	
B	42	Oil seal	600585	3	
G	26	Bearing for idler wheel	36707	1	
B	35	Key for driving and driven wheels	1638/8	2	
B	8 & 43	Bush for clutch shaft	601930	2	
B	18	Seegar circlip for clutch shaft	600584	1	
G	28 & 24	Washer for idler wheel	176503	2	
G	33	Joint for gearbox casing	176393	1	
G	5	Oil plug	171702	2	
G	6	Washer C and A	2164/32	2	
		Clutch assembly,	602719	2	
		Cover assembly, includes:-	602719/26	2	
		Cover and fulcrum assembly	602719/2	2	
		Pressure plate and stud includes:-	603719/6	2	
		Stud	602719/7	6	
		Pressure plate	602719/8	2	
		Shakeproof washer	602719/9	6	
		Thrust spring (blue)	602719/24	12	
		Spring retainer - R.L. plate	602719/11	6	
		Spring cup	602719/12	12	
		Release lever	602719/13	6	

Plate No.	Item No.	Description	Part No.	No. off	Remarks
		Bearing plate	602719/14	6	
		Nut	602719/15	6	
		Tab washer	602719/16	6	
		Plate - release lever	602719/17	2	
B	26	Release bearing and cup assembly	602719/19	2	
B	28	Retainer for release bearing	602719/20	4	
B	25	Driven plate assembly, rigid type 7/8 in. spline	602719/21	2	
		Facings package (containing 2 facings and 18 rivets for renewal of facings of driven plate assembly)	602719/22	2	
B	24	Dowel for clutch	01155	4	
G	1	Cutter clutch lever	176493	1	
G	34	Cutter clutch lever bracket	176494	1	
B	10	Roller clutch lever	176495	1	
B	2	Roller clutch lever bracket	176496	1	
G	30	Stud for cutter clutch lever	186050	2	
G	29	Locating washer for idler shaft	176504	1	
B	8	Bush for clutch lever	601930	4	
B	29	Clevis pin	190273	2	
G	15	Distance piece - gearbox to frame	186051	1	
G	7	Housing (inner) cutter clutch bearing	186052	1	
B	45	Housing (outer) cutter clutch bearing	176430	1	
B	46	Bearing	65696	2	
G	23	Oil seal	600585	1	
G	16	Seegar clip	66793	1	
B	16	Sprocket for cutter drive	176431	1	
G	31				

&

Plate No.	Item No.	Description	Part No.	No. off	Remarks
B	35	Key for sprocket	1638/8	1	
B	18	Circlip for clutch shaft	600584	1	
B	7	Plug for housing (outer)	176379	1	
B	21	Adaptor for coupling	188094	1	
B	19	Housing for roller drive shaft	176432	1	
B	23	Driven shaft for roller drive	176433	1	
B	11	Bearing	65696	1	
B	16	Seegar circlip	66793	1	
B	6	Oil seal	35658	1	
B	20	Washer for sprocket	176435	1	
B	22	Sprocket for roller drive	176434	1	
B	35	Key for sprocket	1638/8	1	
B	18	Seegar circlip for driven shaft	600584	1	
B	44	Greaser	65113	3	

GRASSBOX AND SIDEARMS

Plate No.	Item No.	Description	Part No.	No. off	Remarks
E	1	Grassbox complete assembly	185472	1	S.O.A. 24 in. Mower only
E	1	Grassbox complete assembly	186132	1	S.O.A. 30 in. Mower only
E	1	Grassbox complete assembly	186133	1	S.O.A. 36 in. Mower only
C	18	Side arms for grassbox	185641	2	
		Rubber moulding for side arms	185644	2	
		Distance collar	151621	4	
E	6	Transfer 'Dennis'	B21309	1	
E	7 & 8	Transfer 'Royal Coat of Arms'	B24573	1	

HANDLE BARS AND CONTROLS

Plate No.	Item No.	Description	Part No.	No. off	Remarks
H	25	Side arm for handle bar R.H.	186400	1	24 in. Mower only
H	39	Side arm for handle bar L.H.	186401	1	24 in. Mower only
H	26	Cross bracing for handle bars	186333	2	24 in. Mower only
H	37	Clutch control rod (cutter) bellcrank to clutch	186406	1	24 in. Mower only
H	36	Clutch control rod (roller) bellcrank to clutch	186407	1	24 in. Mower only
H	25	Side arm for handle bar R.H.	186402	1	30 in. Mower only
H	39	Side arm for handle bar L.H.	186403	1	30 in. Mower only
H	26	Cross bracing for handle bars	186334	2	30 in. Mower only
H	37	Clutch control rod (cutter) bellcrank to clutch	186408	1	30 in. Mower only
H	36	Clutch control rod (roller) bellcrank to clutch	186409	1	30 in. Mower only
H	25	Side arm for handle bar R.H.	186404	1	36 in. Mower only
H	39	Side arm for handle bar L.H.	186405	1	36 in. Mower only
H	26	Cross bracing for handle bars	186335	2	36 in. Mower only
H	37	Clutch control rod (cutter) bellcrank to clutch	186410	1	36 in. Mower only
H	36	Clutch control rod (roller) bellcrank to clutch	186412	1	36 in. Mower only
H	7	Handle bars	178350	1	
H	14	Bracket for clutch operating levers	185461	1	
H	40	Distance washers for clutch levers	185460	2	
H	9	Clutch lever - roller - welded assembly	185455	1	S.O.A.
H	8	Clutch lever - cutter - welded assembly	185454	1	S.O.A.
H	41	Stop for clutch operating levers	186415	2	
		Knob for clutch lever - black	176457	1	

Plate No.	Item No.	Description	Part No.	No. off	Remarks
		Knob for clutch lever - red	127434	1	
H	12	Fork for clutch control rods	185458	2	
H	15	Clutch control rod - to handle bar (roller)	186391	1	
H	16	Clutch control rod - to handle bar (cutter)	186392	1	
H	42	Pin for fork	211/26	2	
H	18	Bracket for bellcrank levers	186393	1	
H	19	Pivot pin for bellcrank	186394	1	
H	13	Distance collar for clutch operating levers	186981	1	
H	10	1/2 in. UNF x 4.1/8 in. bolt	UFB108/33R	1	
H	21	Bellcrank lever (roller) welded assembly	186395	1	S.O.A.
H	20	Bellcrank lever (cutter) welded assembly	186573	1	S.O.A.
H	34	Spherical nut for clutch rod	186399	2	
H	35	Spring for clutch lever	34177	2	
H		Greaser	600199	1	
H	17	Distance collars - rod end bearings	186398	8	
H	38	Heim unibal spherical rod end bearings	604070	8	

24 IN MOWER FRONT ROLLER UNIT

Plate No.	Item No.	Description	Part No.	No. off	Remarks
		Front roller assembly complete, includes:-			
H	23	Casing welded assembly	185878	1	
H	24	Shaft	185879	1	S.O.A.
		Scrap bar	185886	1	
			176406	1	

Plate No.	Item No.	Description	Part No.	No. off	Remarks
H	5	Side plate welded assembly R.H.	176402	1	S.O.A.
H	32	Side plate welded assembly L.H.	176403	1	S.O.A.
H	2	Bearing	600490	2	
H	1	Sealing ring housing	176401	2	
H	28	Felt seal	176400	2	
H	6	Distance and sealing collar R.H.	176399	1	
H	33	Distance and sealing collar L.H.	176506	1	
H	4	Nut for shaft	185885	2	

30 IN MOWER

Plate No.	Item No.	Description	Part No.	No. off	Remarks
H	23	Front roller assembly complete, includes:-	185880	1	
H	24	Casing welded assembly	185881	1	S.O.A.
		Shaft	185887	1	
		Scraper bar	176411	1	
H	5	Side plate welded assembly R.H.	176402	1	S.O.A.
H	32	Side plate welded assembly L.H.	176403	1	S.O.A.
H	2	Bearing	600490	2	
H	1	Sealing ring housing	176401	2	
H	28	Felt seal	176400	2	
H	6	Distance and sealing collar R.H.	176399	1	
H	33	Distance and sealing collar L.H.	176506	1	
H	4	Nut for shaft	185885	2	

36 IN MOWER

Plate No.	Item No.	Description	Part No.	No. off	Remarks
H	23	Front roller assembly complete, includes:-	185882	1	
H	24	Casing welded assembly	185883	1	S.O.A
H	24	Shaft	185888	1	
H	5	Scraper bar	176416	1	
H	32	Side plate welded assembly R.H.	176402	1	S.O.A.
H	2	Side plate welded assembly L.H.	176403	1	S.O.A.
H	1	Bearing	600490	2	
H	28	Sealing ring housing	176401	2	
H	6	Felt seal	176400	2	
H	33	Distance and sealing collar R.H.	176399	1	
H	4	Distance and sealing collar L.H.	176506	1	
H	4	Nut for shaft	185885	2	

REAR (DRIVING) ROLLER

24 IN MOWER

Plate No.	Item No.	Description	Part No.	No. off	Remarks
J	24	Rear driving roller assembly, includes:-	XX1367	1	
J	5	Driving roller shaft	185658	1	
J	4	End roller (includes Part No. 158258)	171659	2	
J	16	Driving roller and bush assembly, includes:-	185663	1	
J	28	Bush	601620	2	
J	28	Bearings	65823	2	

Plate No.	Item No.	Description	Part No.	No. off	Remarks
J	25	Distance collar R.H.	185660	1	
J	2	Locking screws for distance collars	185661	2	
J	29	Bearing protection washer assembly	XX312	2	S.O.A.
J	15	Differential double pinion and bush assembly, includes:- Bush	158387	1	
J	33	Pivot pin for differential pinion	601620	1	
J	34	Thrust washer	185665	1	
J	14	Shaft for differential pinion	158356	3	
J	13	Differential pinion	158373	1	
J	18	Key for pinion	5260/2	2	
J	17	Pin for pinion	1638/6	2	
J	9	Differential wheel	603174	2	
J	3	Oil seal housing	5260/1	2	
J	12	Oil seal for rear roller	185666	2	
J	11	Paper washer	604249	2	
J	32	5/16 in. UNC/UNF stud	158377	2	
		(Oil plug	158968	12	
		(Copper and asbestos washer	171702	1	
J	19	Key for centre roller	02998	1	
J	31	Bush for rollers	89575	2	
J	10	Distance collar L.H.	158374	4	
J	23	Greaser for R.H. bearing	185662	1	
J	22	Bearing housing R.H.	65113	1	
J	1	Cage for felt seal	185436	1	
J	8	Felt washer	122072	1	
J	7	Distance piece for sprocket	2840/3	1	
			122071	1	

Plate No.	Item No.	Description	Part No.	No. off	Remarks
J	26	Sprocket (38T)	185659	1	
		Washer	8744/1	1	
J	27	Nut 7/8 in. UNF	UFN214/A	1	
J	20	Bearing housing L.H.	185437	1	
J	6	Cover plate for slot	176370	1	
J	21	Packing ring for L.H. housing	176507	1	

30 IN MOWER similar to 24 in. Mower except that:—

		Rear driving roller assembly	XX1390	1	replaces XX1367
J	24	Driving roller shaft	185698	1	replaces 185658
J	5	End roller (includes Part No. 158258)	171660	2	replaces 171659

36 IN MOWER similar to 24 in. Mower except that:—

		Rear driving roller assembly	XX1397	1	replaces XX1367
J	24	Driving roller shaft	185699	1	replaces 185658
J	5	End roller (includes Part No. 158258)	171661	2	replaces 171659

STARTING HANDLE

Plate No.	Item No.	Description	Part No.	No. off	Remarks
H	22	Starting handle assembly, includes:— Wooden handle complete with ferrule Cap for handle Washer	184983 292/2 10120/4 6385/1	1 1 1 as reqd.	1 For 24 in. and 36 in. Mowers only

Plate No.	Item No.	Description	Part No.	No. off	Remarks
H	22	Starting handle assembly, includes:- Wooden handle complete with ferrule Cap for handle Washer	186383 292/2 10120/4 6385/1	1 1 1 1	For 30 in. Mowers only

TOW AND SCRAPER BAR

Plate No.	Item No.	Description	Part No.	No. off	Remarks
C	3	Scraper bar welded assembly	146326	1	24 in. Mowers only
C	2	Towing bar welded assembly	187724	1	24 in. Mowers only
C	3	Scraper bar welded assembly	146328	1	30 in. Mowers only
C	2	Towing bar welded assembly	187725	1	30 in. Mowers only
C	3	Scraper bar welded assembly	146330	1	36 in. Mowers only
C	2	Towing bar welded assembly	187726	1	36 in. Mowers only
		Distance piece - short	138597	1	
		Distance piece - long	186015	1	

TOOL KIT

Plate No.	Item No.	Description	Part No.	No. off	Remarks
		Polythene bag includes:- Tappet adjusting spanner	604700 604491		
				2	

Plate No.	Item No.	Description	Part No.	No. off	Remarks
		Double ended spanner ½ in. x 5/8 in. UNF	603205	1	
		Tommy bar	32138	1	
		Tecalmit grease gun	65299	1	
		Box spanner 5/8 in. x 9/16 in. UNF	604371	1	
		Valve tappet spanner 5/16 in. x 3/8 in. UNF	604381	1	

TRAILER SEAT

Plate No.	Item No.	Description	Part No.	No. off	Remarks
L	4	Trailer seat frame welded assembly	187626	1	Obsolete. Use 187127/187128/ 191421
L	17	Packing piece for frame seat fixture	187620	2	Used only
L	13	Packing piece for tow link	190444	2	with 187626
	(	Trailer seat frame L.H. welded assembly	187127	1	)
L	4	Trailer seat frame R.H. welded assembly	187128	1	) Replace 187626
	(	Clip for tubular frame	191421	2	)
L	14	Tow link assembly, includes:-	187623	1	
L	10	Bush	604155	1	
L	16	Tow pin welded assembly	187643	1	
L	18	Axle shaft for trailer seat	187625	1	
	(	Saddle - trailer seat	187629	1	Fibre glass. Obsolete. Use 191523
L	3	Saddle - trailer seat	191523	1	Steel. Replaces 187629
L	15	Block for saddle adjustment	187628		

Plate No.	Item No.	Description	Part No.	No. off	Remarks
L	6	Floorplate	187635	1	
L	5	Clip for floorplate	186824	2	
L	12	Mushroom head screw	187646	4	
		Adaptor	187977	1	Required only when new (tubular frame) trailer seat is used with old type lawn mowers.
L	1	Roller	187638	2	Aluminium. Obsolete. Use 190605
L	11	Spacing washer for rollers	187719	1	Used only with 187638
		Roller	190605	2	Cast Iron. Replaces 187638
L	7	Distance collar for roller	187639	2	
		Setscrew for collar	187637	2	
L	19	Scraper bar welded assembly	187640	1	
L	2	Wheel assembly, includes:—	604154	2	)
		Wheel disc	190348	2	) Alternative to 190605.
		Tyre	604152	2	) Special orders only
		Tube	604153	2	)
L	8	Bush	604156	4	Used only with 187638 and 604154
L	20	Towing bar	178525	1	Used only for towing extra cut (gang) mowers

ENGINE

CYLINDER BARREL

Plate No.	Item No.	Description	Part No.	No. off	Remarks
		Cylinder barrel complete with valve guide assembly, includes:-			
M	2	Cylinder barrel	45543	1	
M	11	Tappet guide	45044	1	
M	10	Valve guide	45466	2	
M	16	Breather filter	45149	2	
		Valve cover assembly, includes:-			
		Valve cover	39127	1	
M	21	Grid for release valve	45536	1	
M	24	Disc for relief valve	45095	1	
M	27	Spring for release valve	32083	1	
M	26	Cheese headed screw 2BA	32085	1	
M	25	Locating pin	35536	1	
M	17	Joint for valve cover	61041	1	
M	23	Stud for valve cover	32086	1	
M	36	Inlet valve	45203	1	
M	37	Exhaust valve	44128	1	
M	30	Top collar for valve spring	45146	1	
M	13	Valve spring	45147	1	
M	29	Valve spring cap	45214	2	
M	21		45213	2	
			45150	2	

Plate No.	Item No.	Description	Part No.	No. off	Remarks
M	12	Valve tappet	45151	2	
M	14	Tappet adjusting screw	45152	2	
M	15	Locknut	45153	2	
M	20	Joint washer for cylinder flange	45204	1	
		Stud 3/8 in. for cylinder	43545	4	

CYLINDER HEAD

Plate No.	Item No.	Description	Part No.	No. off	Remarks
M	1	Cylinder head	45045/1	1	Obsolescent. When stocks are exhausted 45045/604059 will be supplied.
M	8	Sparkling plug 18 mm.	66582	1	Used only with 45045/1
M	1	Cylinder head	45045	1	Will replace 45045/1
M	8	Sparkling plug 14 mm.	604059	1	Used only with 45045
M	3	Gasket for cylinder head	45201	1	
M	6	Stud for cylinder head	45354	6	
M	28	Nut (deep)	45355	3	
		Nut	UFN106/A	3	

CRANKCASE

Plate No.	Item No.	Description	Part No.	No. off	Remarks
N	7	Crankcase	45046	1	
N	1	Cover for crankcase	45126	1	
		Oil seal	35658	1	
N	34	Dowel tube - crankcase to cover	45561	1	
N	38	Oil return pipe	45216	1	S.O.A.
N	41	Washer for return pipe	32105	1	
N	39	Plug for return pipe	45218	1	
N	9 & 13	Main bearing bush	45086	2	
N	3	Plug for return pipe hole	45219	1	
N	2	Washer for plug	08723	1	
N	31	Cover plate for oil sump assembly, includes:-	45573	1	
N	33	Filler cap	45478	1	
N	30	Joint for cover plate	45556	1	
N	47	Cheese headed screw for cover plate	45555	10	
N	8	Stud for cover plate	44716	2	
N	6	1/8 in. BSP plug for oil way	74633	3	
N	5	1/4 in. BSP plug for oil way	40617	1	
N	11	Oil filter assembly	45206	1	S.O.A.
N	10	Washer for filter	32133	1	
N	4	Stud for crankcase cover	43354	6	
N	16	Plug for cover	UCS106/3R	1	

CRANKSHAFT

Plate No.	Item No.	Description	Part No.	No. off	Remarks
		Crankshaft	45075	1	Prior to engine number 101085. Osolete. Use 45687/604564
		Circlip	68765	1	Prior to Engine number 101085. Used with 45075 only
D	38	Crankshaft	45687	1	Engine number 101085 onwards. Replaces 45075
N	43	&			) Engine 101085 onwards. Used
D	17	Circlip	604564	1	) with 45687 only
D	40	Balance weight	34315	2	
D	39	Setscrew for balance weight	45197	4	
N	15	Crankshaft pinion	45157	1	
D	34	Flywheel and cooling fan	45293	1	
D	33	Key for flywheel	63631	1	
D	31	Stud for flywheel	45461	1	
D	24	Washer for flywheel	45462	1	
D	25	Tab washer	45534	1	
D	11	Adaptor for starting handle	45463	1	
D	10	Tension pin	602500	1	
D	26	Shim .008 in.	45364	as reqd.	
D	28	Guard for cooling fan assembly	45465	1	S.O.A.
D	32	Securing nut for guard	45535	1	

PISTON AND CONNECTING ROD

Plate No.	Item No.	Description	Part No.	No. off	Remarks
		Piston complete assembly - standard size, includes: -			
D	4	Piston	604440	1	
D	3	Compression ring (plated)	45059	1	
D	5	Compression ring	45061	1	
D	7	Scraper ring	45062	1	
D	6	Gudgeon pin	45063	1	
D	8	Circlip	45060	1	
		Piston complete assembly - .010 in. oversize, includes: -			
D	4	Piston	603757	2	
D	3	Compression ring (plated)	604440A	1	
D	5	Compression ring	45059A	1	
D	7	Scraper ring	45061A	1	
D	6	Gudgeon pin	45062A	1	.010 in. oversize
D	8	Circlip	45063A	1	
		Piston complete assembly .020 in. oversize, includes: -			
D	4	Piston	45060	1	
D	3	Compression ring (plated)	603757	2	
D	5	Compression ring	604440B	1	
D	7	Scraper ring	45059B	1	
D	6	Gudgeon pin	45061B	1	
D	8	Circlip	45062B	1	.020 in. oversize
D	3	Compression ring (plated)	45063B	1	
D	5	Compression ring	45060	1	
D	7	Scraper ring	603757	2	
D	6	Gudgeon pin			
D	8	Circlip			

Plate No.	Item No.	Description	Part No.	No. off	Remarks
		Piston complete assembly - .030 in. oversize, includes:-			
D	4	Piston	604440C	1	
D	3	Compression ring (plated)	45059C	1	
D	5	Compression ring	45061C	1	
D	7	Scraper ring	45062C	1	.030 in. oversize
D	6	Gudgeon pin	45063C	1	
D	8	Circlip	45060	1	
		Piston complete assembly - .040 in. oversize, includes:-			
D	4	Piston	603757	2	
D	3	Compression ring (plated)	604440D	1	
D	5	Compression ring	45059D	1	
D	7	Scraper ring	45061D	1	
D	6	Gudgeon pin	45062D	1	.040 in. oversize
D	8	Circlip	45063D	1	
		Connecting rod assembly, includes:-			
D	18 & 23	Connecting rod and cap	45060	1	
D	21	Big end bearing	603757	2	
D	19	Small end bush	45537	1	
D	22	Bolt for connecting rod	45093	1	
D	20	Nut	45087	1	
			45542	1	
			45156	2	
			603872	2	
CAMSHAFT					
Plate No.	Item No.	Description	Part No.	No. off	Remarks
N	24	Camshaft	45091	1	
N	20	Wheel for camshaft	45159	1	

Remarks

Part No.
No. off

			63630	1	
			45228	1	
			45089	1	
			45521	1	
			32080	1	
			35465	2	
			45231	2	

Remarks

Part No.
No. off

TIMING GEARCASE

Plate No.

Item No.

Description

N	32	Key for wheel
N	29	Nut for camshaft
N	25	Bush for camshaft (front)
N	25	Bush for camshaft (rear)
D	14	Plug for bush
		Shim for camshaft location
		Stud for bush

Description

Plate No.

Item No.

N	12	Timing gear cover
D	9	Dowel for cover
D	2	Plug for cover
		Stud
N	28	Spiral gear for oil pump drive (driving)
N	19	Intermediate wheel
N	18	Shaft for intermediate wheel
N	17	Thrust washer
N-49 & D.13		Thrust pad for camshaft (N)
D	1	½ in. UNF locknut
N	21	Output gear
N	22	Shaft for output gear
D	16	Bearing -outer

Plate No.	Item No.	Description	Part No.	No. off	Remarks
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		Seegar circlip	66793	1	
D	15	Bearing - inner	62662	1	
N	23	Sleeve for oil seal	45200	1	
D	37	Oil seal	600585	1	

MANIFOLD

Plate No.	Item No.	Description	Part No.	No. off	Remarks
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M	33	Manifold	45333	1	
M	19	Joint for manifold	45205	1	
M	34	Stud - long	45367	1	
M	35	Stud - short	158968	2	

CARBURETTER

Plate No.	Item No.	Description	Part No.	No. off	Remarks
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F	20	Carburetter - type 397, includes:-	603674	1	
		Carburetter body	603674/1		
		Float chamber	603674/2		
		Float	603674/3		
		Float hinge spindle complete	603674/4		
		Float hinge spindle washer	603674/5		
		Float chamber washer	603674/6		

Plate No.	Item No.	Description	Part No.	No. off	Remarks
		Float needle	603674/7		
		Throttle valve	603674/8		
		Throttle lever and spindle	603674/9		
		Throttle valve spindle screws	603674/10		
		Throttle valve spindle screws lock washer	603674/11		
		Throttle stop screw	603674/12		
		Throttle stop screw spring	603674/13		
		Strangler valve	603674/14		
		Strangler valve cotter pins	603674/15		
		Strangler valve spindle and lever	603674/16		
		Strangler valve lever spring	603674/17		
		Main jet No. 140	603674/18		
		Pilot jet No. 25	603674/19		
		Pilot air adjusting screw	603674/20		
		Pilot air adjusting screw spring	603674/21		
		Float chamber fixing screws	603674/22		
		Air bleed assembly	603674/23		
		Banjo	603674/24		
		Banjo bolt	603674/25		
		Banjo bolt washer	603674/26		
		Petrol filter	603674/27		
		Air chamber plug	603674/28		
		Solderless nipple screw	603674/29		
		Roller nipple	603674/30		
		Starlock fixing washer	603674/31	1	
M	7	Stud - long	45609		
M	38	Stud - short	158968	1	

Remarks

No.
off

Part No.

Description

Plate
No. Item
No.1
1
1
145368
2988/5
5487/3
45564Joint for flange
Clip for throttle cable
Tube for cable
Abutment bracket for cable18
32M
M**AIR FILTER**

Remarks

No.
off

Part No.

Description

Plate
No. Item
No.1
1
1
1
1
1
1
1
1
1
1603959
603959/1
603959/2
603959/3
603959/4
603959/5
603959/6
603959/7
603959/8
603959/9Air intake filter, includes:-
Air filter body
Air filter case
Air filter cover
Rod
Clip bolt
Filter element
Body locknut
Cover locknut (wing)
Body nut spring washer9
10F
F**OIL PUMP**

Remarks

No.
off

Part No.

Description

Plate
No. Item
No.1
145538
45092Assembly of oil pump, includes:-
Drive housing

8

P

Plate No.	Item No..	Description	Part No.	No. off	Remarks
P	6	Oil pump body	32012	1	
P	4	Base plate	45129	1	
P	10	Bush for driving shaft	32051	1	
P	11	Locking pin for bush	32052	1	
P	12	Gear driving - oil feed	32043	1	
P	14	Gear driven - oil feed	32044	1	
P	13	Scavenge gear - driving	32045	1	
P	15	Scavenge gear - driven	32046	1	
P	21	Spindle for gear	45141	1	
P	19	Key for gears	32056	2	
P	9	Pin for gear	32042	1	
P	16	Special stud	45227	2	
P	7	Nut	45226	2	
P	22	Driving shaft	45140	1	
P	23	Spiral gear - driven	32040	1	
P	20	Key for spiral gear	32055	1	
P	17	Nut for drive shaft	603292	1	
P	25	Philidas nut - body to base plate	603291	2	
P	1	Joint for base plate	45223	1	
P	2	Plug for base plate	UFS108/4R	1	
P	3	Fibre washer	08727	1	
P	5	Oil filter assembly, includes:- Stud for filter	45215	1	
P	24	Plain washer	167315	2	
P	18	Philidas nut	28369	2	
		Stud for base plate	603290	2	
			43554	7	

Remarks

No.
off

Part No.

Description

Plate
No. Item
No.

45130	1		
45202	1		
44048	3		
62175	1		
45224	1		
45225	1		
08722	1		
04174	1		
08726	1		
UFS106/3B	1		
08719	1		

Remarks

No.
off

Part No.

Description

Plate
No. Item
No.

MAGNETO

602688	1		
602688/1			
602688/2			
602688/3			
602688/4			
602688/5			
602688/6			
602688/7			
602688/8			
602688/9			
602688/10			

Plate No.	Item No.	Description	Part No.	No. off	Remarks
		Bearing, contact breaker end	602688/11		
		Shim, contact breaker plate packing .003 in.	602688/12		
		Shim, contact breaker plate packing .005 in.	602688/13		
		Shim, contact breaker plate packing .010 in.	602688/14		
		Cam	602688/15		
		Nut, shaft	602688/16		
		Washer, shaft nut	602688/17		
		Rotor, magnetic	602688/18		
		Bearing, drive end	602688/19		
		Cup, insulating bearing	68025/10		
		Seal, oil	602688/20		
		Coil, wound	602688/21		
		Screw, terminal	602688/22		
		Bush, insulating terminal	602688/23		
		Washer, insulating terminal	602688/24		
		Sundry parts set	602688/25		
		Impulse starter	602688/26		
		Spring set, impulse actuating	602688/27		
		Trip plate complete with pivot pins	602688/28		
		Lever, trip	602688/29		
		Circlip, trip lever retaining	602688/30		
		Washer, trip lever retaining	602688/31		
		Ring, trip	602688/32		
		Screw, trip ring securing	602688/33		
		Nut fixing	602688/34		

Plate No.	Item No.	Description	Part No.	No. off	Remarks
		Screw, locking	602688/35	1	
		Key, Woodruff	602688/36	4	
		Base	602688/37	1	
		Cover, dust	602688/38	1	
M	9	Suppressor	602805	1	
F	12	Bolt - magneto to crankcase	WB106/6R	1	
N	26	Magneto driving gear	45160	1	
N	27	Bush for spindle	32030	1	
N	36	Thrust washer	32063	1	
N	37	Spring for magneto drive	33073	2	
F	18	Cover	45339	1	
F	28	Stud - magneto cover to crankcase	45366	1	
F	27	Nut	603292	1	
		¼ in. UNF x UNC stud	185667	1	
		¼ in. special washer	109400	1	
F	13	Switch	66220	1	
F	14	Terminal	62155	1	
F	16 & 17	Ross Courtney 3/8 terminal	64614	1	
F	15	Cable 14.012 single 15 in.	63388/15	1	
N	35	Bolt for magneto drive	32062	1	
F	5	Bracket for magneto cover	191058	1	
F	31	Spire nut	603264	1	
F	30	Pan headed screw	604493	1	

FAN COWLING

Plate No.	Item No.	Description	Part No.	No. off	Remarks
E	2 & 3	Fan and cylinder cowl, includes:-	45330	1	Sold as an assembly only
E	10	Pan headed screw	604493	3)	Can be supplied
E	9	Spire nut	603264	3)	separately
E	5	Transfer - Lubricant details	45572	1	

FUEL TANK

Plate No.	Item No.	Description	Part No.	No. off	Remarks
F	2	Welded assembly fuel tank, includes:-	45476	1	
F	21	Filler cap	45478	1	
		Fuel tank filter	45565	1	
F	1	Bracket for fuel tank R.H.	45515	1	
F	3	Bracket for fuel tank L.H.	45516	1	
F	4	Distance piece for fuel tank bracket	45570	2	
F	7	Petrol tap	604001	1	
		Washer for plug and tap	08727	1	Fibre
F	19	Petrol pipe 5/16 in. O/D	604140/11 in.	1	Nylon tube
F	8	Assembly of nipple and tube, comprising:-	189708	1	
		Nipple (from tap 604001)	604001/1	1	
		Tube	189310	1	Bundy Tube

EXHAUST SILENCER

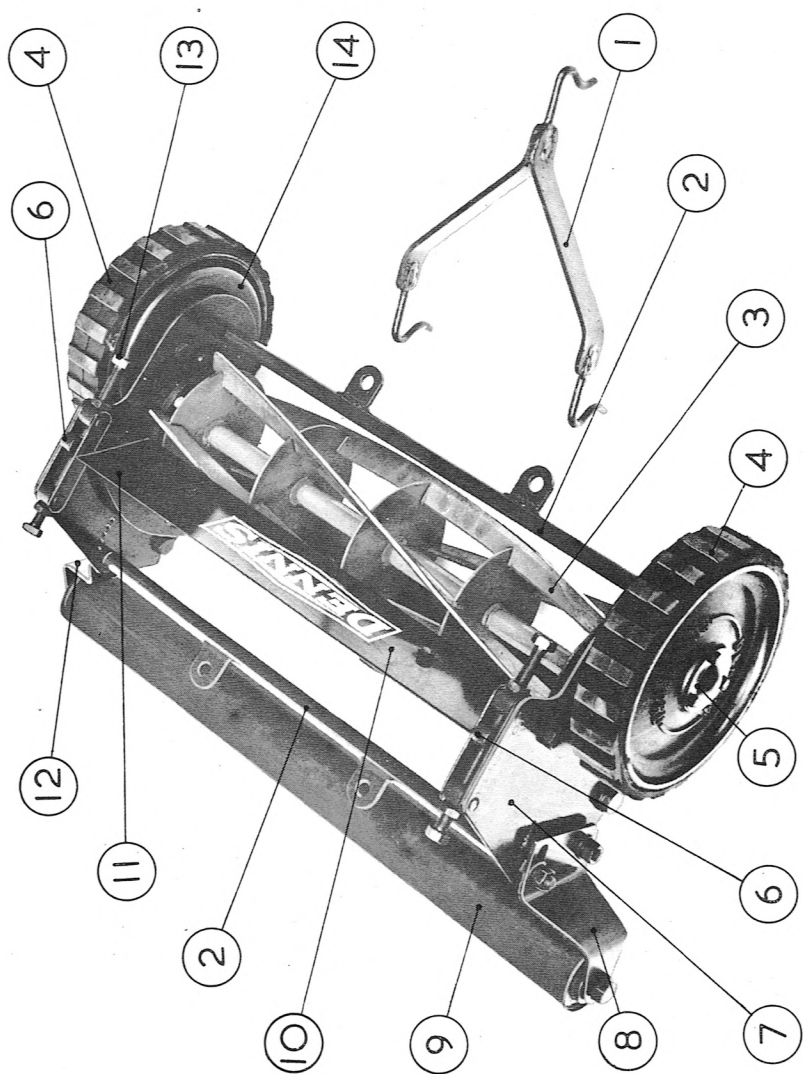
Plate No.	Item No.	Description	Part No.	No. off	Remarks
M	4	Silencer	45533	1	
M	22	Joint for silencer	8670/2	1	

EXTRACUT

TRAILER MOWER

S P A R E P A R T S

**NOTE – ALL ITEMS ARE COMMON TO 5 AND 10
BLADE MOWERS UNLESS OTHERWISE INDICATED**



Item No.	Description	Part No.	No. off	Remarks
1	Towing bar	178525	1	For use with trailer seat
	Towing attachment	178526	2	
	Cutting cylinder and bearing assembly (5 blade)	182302	2	Prior to Mower No. Z106/145. Obsolete.
3	includes:-			Use Part Nos 187060 or 187058 together
	Cutting cylinder (welded) assembly (5 blade)	182300	2	with gears 186592/ 186593 and driving
				key 186594
	Bearing	600490	4	
	Sleeve for felt seal	182237	4	
	Felt seal	178536	4	
	Cutting cylinder and bearing assembly (5 blade)	187060	2	Mower No Z106 145
	includes:-			onwards Replace
	Cutting cylinder (welded) assembly (5 blade)	187058	2	182302 and 182300
3	Bearing	600490	4	
	Sleeve for felt seal	182237	4	
	Felt seal	178536	4	
	Cutting cylinder and bearing assembly (10 blade)	182301	2	Prior to Mower No. Z107/119. Obsolete.
	includes:-			Use Part No. 187061 or 187059 together
	Cutting cylinder (welded) assembly (10 blade)	182299	2	with gears 186592 186593 and driving
	Bearing	600490	4	key 186594
	Sleeve for felt seal	182237	4	
	Felt seal	178536	4	
	Cutting cylinder and bearing assembly (10 blade)	187061	2	Mower No. Z107/119
	includes:-			onwards. Replace
	Cutting cylinder (welded) assembly (10 blade)	187059	2	182301 and 182299
	Bearing	600490	4	
	Sleeve for felt seal	182237	4	

Item No.	Description	Part No.	No. off	Remarks
	Felt seal	178536	4	
	Housing for bearing	182454	4	
7	Side plate R.H. (welded) assembly	178538	2	
11	Side plate L.H. (welded) assembly	178539	2	
	Plate for driving wheel (welded) assembly	183265	4	
14	Cover for driving wheel	182236	4	
2	Cross bar and towing lugs (welded) assembly	178544	4	
	Cross bar for deflector plate (welded) assembly	176309	2	
10	Deflector plate	178548	2	
	'Dennis' transfer for deflector plate	176465	2	
6	Shear blade carrier (welded) assembly	178547	2	
	Shear blade	6717/2	2	
	Countersunk setscrew for shear blade	6280/2	16	
	Setscrew for shear blade carrier	176328	4	
13	Shear blade adjustment screw	184434	8	
	Locknut for adjustment screw	FN208/A	8	
9	Rear roller (welded) assembly	182444	2	
	Shaft for rear roller	182449	2	
8	Side plate for rear roller R.H.	182452	2	
12	Side plate for rear roller L.H.	182453	2	
	Stud for rear roller adjuster	178558	4	
	Collar for pivot bolt	171784	4	
	Ferobestos bush	182451	4	
	Felt seal - rear roller shaft	182551	4	
	Housing for felt seal	182450	4	

Item No.	Description	Part No.	No. off	Remarks
	Driven gear for cutter shaft R. H.	178381	2)	Prior to Mowers No. Z106/145
	Driven gear for cutter shaft L. H.	178560	2)	and Z107/119. Use only with
	Driving key	178382	4)	Cutting cylinder Part Numbers
			)	182302 and 182300
	Driven gear for cutter shaft R. H.	186592	2)	Mower No. Z106/145 and
	Driven gear for cutter shaft L. H.	186593	2)	107/119 onwards
	Driving key	186594	4)	)
4	Driving wheel complete with tyre	180336	4	
	Bearing for driving wheel	603698	4	
5	Cover for driving wheel bearing	182102	4	